Test of MCC E-TC + Long TC in LN2

LabVIEW Slow Control Meeting 2021-December-22

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UVA

Test on 2021-12-17

- ► Aim: Evaluate the accuracy of MCC E-TC with long TC using LN2
 - Absolute temperature scale?
 - Temperature dependence?
- Setup
 - ▷ MCC E-TC @ slow-control rack
 - \triangleright Channel 0 = Long (60-ft) TC
 - $\triangleright \triangleright$ Soaked in LN2 on NM3 ground
 - \triangleright Channel 1 = Short loop
 - **bb** For reference
 - \triangleright Channel 2 = Short (7-ft) TC
 - $\triangleright \triangleright$ Hanged at slow-control rack
 - \triangleright (Channel 3 = Short loop)
- Measurement
 - ▷ Recorded at 2 Hz by MCC E-TC
 - $\,\triangleright\,$ For 3.7 days, from 2021-Dec-17 18:00 to 2021-Dec-21 10:30
 - \triangleright Analyzed the first 1.7 days



► Long TC in LN2



► Short TC



Raw Temperature vs Time

- At 2 Hz for 1.7 days
- Channel 0

 - Hourly dip next page
- Channel 1
 - ▷ Air around MCC E-TC
- Channel 2
 - ▷ Air at short TC



Dip every One Hour



- Not seen in the previous test
- Seen on all channels

$$> \delta^T \sim 0.5 ^{\circ}C \text{ on ch. } 0 \& 0.2 ^{\circ}C \text{ on ch. } 1-2 \\ \implies \delta^V \sim 8 \ \mu\text{V}, \text{ using } dV/dT \text{ at } T \text{ of each channel} \\ > \delta^T = C W + T = 4 W$$

$$\Longrightarrow \delta^{I} \sim 6 \text{ K at } T = 4 \text{ K}$$

- Better be removed
- ▷ Probably due to the vacuum controller (Pfeiffer DCU 600)
- ▶ Disappeared after MCC E-TC was moved away on Monday

Short-Term (Single-Point) Deviation

- Deviation from 20-point (= 10 second) average: $\delta_i^T \equiv T_i - \sum_j^{i-10\cdots i-1,i+1\cdots i+10} T_j/20$
- Channel 0
 - $\label{eq:std.dev:std} \begin{array}{l} & \mbox{Std. dev.: } \sigma^T = 0.0243 \ ^\circ \mbox{C} \\ & \mbox{See Appendix} \end{array}$
- Channel 1
 - $\triangleright \ \sigma^T = 0.00948 \ ^\circ \mathrm{C}$
- Channel 2
 - $\triangleright \sigma^T = 0.00980 \ ^\circ \mathrm{C}$
- In common
 - Stable over time
 - Correlated between channels
 See Appendix
 - $ightarrow \sigma^T$ corresponds to $\sigma^V = 0.4 \ \mu$ V, using dV/dT at T of each channel
- Expectation at T = 4 K $\triangleright \sigma^T = 0.3$ K



• Change in 60 seconds (i.e. 120 points): $\delta_i^T \equiv T_i - T_{i-120}$

- Channel 0
 - $\label{eq:std_dev:sigma_v} \begin{array}{l} \begin{tabular}{l} & \mbox{Std. dev.: } \sigma^T = 0.0917 \ ^\circ \mbox{C} \\ & \Longrightarrow \sigma^V = 1.5 \ \mu \mbox{V} \end{array}$
- Channel 1
 - $\stackrel{\triangleright}{\Longrightarrow} \sigma^{T} = 0.0325 \ ^{\circ}\text{C}$ $\implies \sigma^{V} = 1.3 \ \mu\text{V}$
- Channel 2
 - $\stackrel{\triangleright}{\Longrightarrow} \sigma^{T} = 0.0470 \ ^{\circ}\mathrm{C}$ $\Longrightarrow \sigma^{V} = 1.9 \ \mu\mathrm{V}$
- In common
 - Stable over time
 - Correlated between channels

• Expectation at
$$T = 4$$
 K
• $\sigma^T = 1.0-1.4$ K



• Change in 600 seconds (i.e. 1200 points): $\delta_i^T \equiv T_i - T_{i-1200}$

- Channel 0
 - $\stackrel{\triangleright}{\Longrightarrow} \text{Std. dev.: } \sigma^{T} = 0.114 \text{ }^{\circ}\text{C}$ $\implies \sigma^{V} = 1.9 \ \mu\text{V}$
- Channel 1
 - $\stackrel{\triangleright}{\Longrightarrow} \sigma^{T} = 0.0469 \ ^{\circ}\mathrm{C}$ $\implies \sigma^{V} = 1.9 \ \mu\mathrm{V}$
- Channel 2
 - $\stackrel{\triangleright}{\Longrightarrow} \sigma^{T} = 0.0561 \ ^{\circ}\mathrm{C}$ $\Longrightarrow \sigma^{V} = 2.3 \ \mu\mathrm{V}$
- In common
 - Stable over time
 - Correlated between channels

• Expectation at
$$T = 4$$
 K
• $\sigma^T = 1.4-1.7$ K



Conclusion

- ► MCC E-TC with long TC
- ► The major error arises on MCC E-TC itself
 - Correlated between channels
 - Independent of channel inputs (temperature)
- Single-point accuracy
 - $\triangleright \ \sigma^T \sim 0.001 \ \mathrm{K} @ T = 300 \ \mathrm{K}$
 - $\triangleright ~\sigma^{T} \sim 0.02~\mathrm{K} @~T = 77~\mathrm{K}$
 - $\triangleright \sigma^T \sim 0.3 \text{ K} @ T = 4 \text{ K}$
 - ▷ In relative, at 2 Hz
- Long-term accuracy
 - $\triangleright \ \sigma^T \sim 0.05 \; \mathrm{K} @ T = 300 \; \mathrm{K}$
 - $\triangleright \sigma^T \sim 0.1 \text{ K} @ T = 77 \text{ K}$
 - $\triangleright \sigma^T \sim 1 \text{ K} @ T = 4 \text{ K}$
 - \triangleright For > 1 minute
- Good enough for magnet-coil temperature under beam
 - $\triangleright~\sigma\sim0.3$ K for relative change during beam (5 s)
 - \triangleright Can adjust the absolute scale using the temperature before beam, if necessary

Appendix

Key Parameters of Type-T Thermocouple

Voltage-Temperature relation

https://jp.flukecal.com/Thermocouple-Temperature-Calculator

4

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	T (K)	V (mV)	dV/dT (μ V/K)
Room	300	+1.067384	40.839
Zero	273	-0.005810	38.735
LN2	77	-5.538885	16.296

-6.256512

1.325

https://jp.flukecal.com/Thermocouple-Table-Voltage-Calculator

FFT of Raw Temperature



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Short-Term Deviation













Correlation of Short-Term Deviation



- Change in 3600 seconds (i.e. 7200 points): $\delta_i^T \equiv T_i T_{i-7200}$
- Channel 0
 - $\label{eq:std.dev:std} \begin{array}{l} \triangleright \ \, \text{Std. dev.: } \sigma^T = 0.119 \ ^\circ\text{C} \\ \Longrightarrow \sigma^V = 1.9 \ \mu\text{V} \end{array}$
- Channel 1
 - $\stackrel{\triangleright}{\Longrightarrow} \sigma^{T} = 0.0780 \ ^{\circ}\mathrm{C}$ $\implies \sigma^{V} = 3.2 \ \mu\mathrm{V}$
 - The effect of real temperature changes is sizable
- Channel 2
 - $\stackrel{\triangleright}{\Longrightarrow} \sigma^{T} = 0.0699 \ ^{\circ}\mathrm{C}$ $\implies \sigma^{V} = 2.9 \ \mu\mathrm{V}$
 - The effect of real temperature changes is sizable
- In common
 - Stable over time
 - Correlated between channels



- Change in 60 seconds
- Channel 0: Long TC



 Channel 1: Short loop



Channel 2: Short TC



- ► Change in 600 seconds
- Channel 0: Long TC



 Channel 1: Short loop



Channel 2: Short TC



- ► Change in 3600 seconds
- Channel 0: Long TC



 Channel 1: Short loop



Channel 2: Short TC



Correlation of Long-Term Deviation

▶ Change in 60 seconds



Correlation of Long-Term Deviation

► Change in 600 seconds



Correlation of Long-Term Deviation

Change in 3600 seconds

